

Close the grips on these two terminals so that it takes a really firm push to seat them.

COM

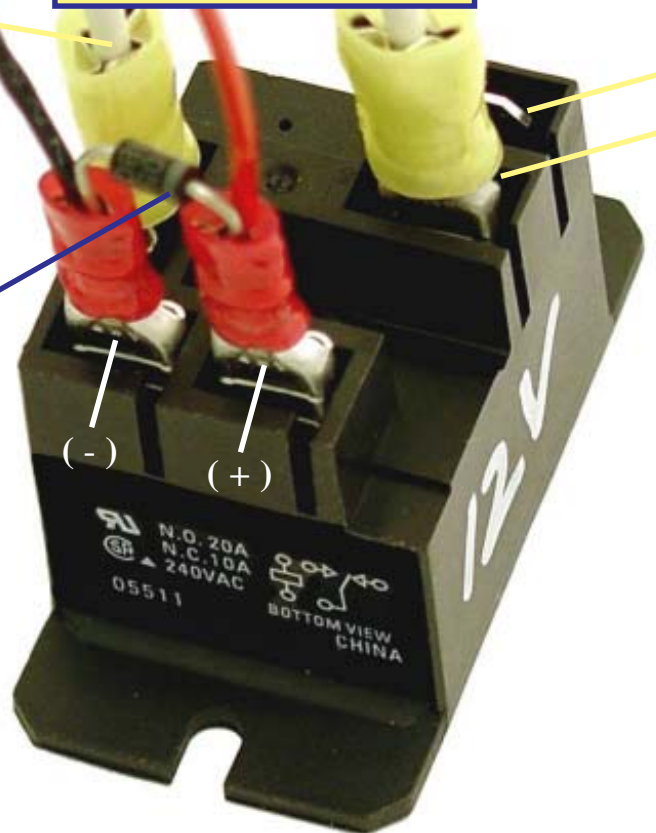
N.C.

N.O.

IN5400 Diode.  
Note gray band orientation . . .  
This is the (+) terminal.

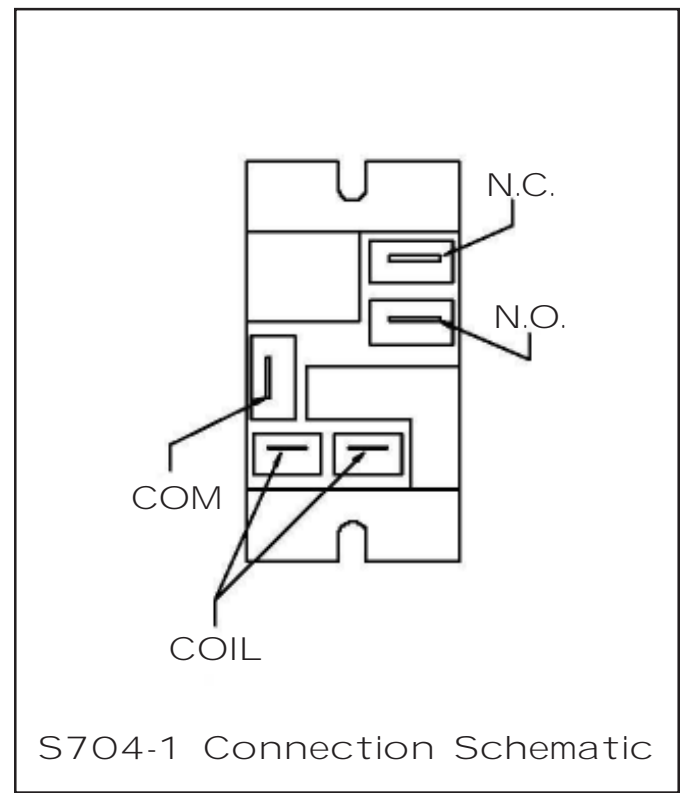
(-)

(+)



N.O. 20A  
N.C. 10A  
240VAC  
05511  
BOTTOM VIEW  
CHINA

S704-1 Relay



PM Alternator Disconnect Relay  
Installation Tips